What is claimed is:

[Claim 1] A method of forming a resistor disposed on a substrate comprising the steps of:

depositing a first seed layer of a first resistive material on said substrate with a first thickness and a first crystal structure;
depositing a second layer of a second resistive material different from said first resistive material on said substrate with a second thickness and a second crystal structure such that said second crystal structure is controlled by said first crystal structure; and
patterning said first and second layers of resistive material to define a resistor.

[Claim 2] A method according to claim 1, in which said first resistive material is selected from the group including TiN, Ta, Ti, W, WN, Al2O3, and TaO and said second resistive material is selected from the group including TaN, TiN, SiCr, WN and W.

[Claim 3] A method according to claim 2, in which said first thickness is less than 20% of said second thickness.

[Claim 4] A method according to claim 1, further comprising a step of patterning said first resistive material to form at least two pads; and

said second layer of resistive material is not formed over at least a selected one of said at least two pads, whereby a single-layer resistor is formed from said selected one of said at least two pads.

[Claim 5] A method according to claim 3, further comprising a step of patterning said TiN to form at least two pads; and

said TaN is not formed over at least a selected one of said at least two pads of TiN , whereby a single-layer resistor of TiN is formed from said selected one of said at least two pads.

[Claim 6] A method according to claim 1, in which said second resistive material is disposed in at least two locations, a first location disposed above said first layer of resistive material and a second location disposed directly on said substrate, whereby a single-layer resistor is formed from said second resistive material in said second location.

[Claim 7] A method according to claim 3, in which said TaN is disposed in at least two locations, a first location disposed above said TiN and a second location disposed directly on said substrate, whereby a single-layer resistor is formed from said TaN in said second location.

[Claim 8] A method according to claim 3, in which said second resistive material is disposed in at least three locations, a first location disposed above a pad of said first layer of resistive material and a second location disposed directly on said substrate, whereby a single-layer resistor is formed from said second resistive material in said second location, a single-layer resistor is formed from said first resistive material in said selected one of said at least two pads and a controlled structure resistor is formed from said second resistive material disposed above said first resistive material.

[Claim 9] A method according to claim 2, in which a TiN layer is deposited at a temperature between 40C and 100C in an argon: nitrogen mixture in the range 3:1 to 5:1.

[Claim 10] A method according to claim 2, in which a TaN layer is deposited at a temperature between 40C and 200C in an argon: nitrogen mixture in the range 1.5:1 to 3:1.

[Claim 11] A method of forming at least two types of resistors disposed on a substrate comprising the steps of:

depositing a first layer of a first resistive material on said substrate with a first thickness and a first crystal structure;
patterning said first layer of resistive material to form at least two pads;
depositing a second layer of a second resistive material different from said first resistive material on said substrate with a second thickness and a second crystal structure such that said second crystal structure is controlled by said first crystal structure and said second thickness is adapted to combine with said first thickness to generate a final sheet rho having a design value;
patterning said second layer of resistive material to remove said second layer of resistive material above at least one of said at least two pads, whereby a first type of resistor is formed from a bilayer of said first resistive material and said second resistive material and a second type of resistor is formed from said first resistive material only without said second resistive material.

[Claim 12] A method according to claim 11, in which said first resistive material is selected from the group including TiN, Ta, Ti, W, WN, Al2O3, and TaO and said second resistive material is selected from the group including TaN, TiN, SiCr, WN and W.

[Claim 13] A method according to claim 11, in which said step of patterning said second layer of resistive material comprises patterning an area of said second resistive material over a portion of said substrate that does not have a pad of said first resistive material, thereby forming a third type of resistor of said second resistive material without said first resistive material.

[Claim 14] An integrated circuit comprising at least one resistor of a first resistor type disposed on a substrate comprising:

a first layer of a first resistive deposited on said substrate with a first thickness and a first crystal structure;

a second layer of a second resistive material different from said first resistive material deposited on said substrate above at least said first layer of resistive material with a second thickness and a second crystal structure such that said second crystal structure is controlled by said first crystal structure and said second thickness is adapted to combine with said first thickness to generate a final TCR having a design value.

[Claim 15] An integrated circuit according to claim 14, in which said first resistive material is selected from the group including TiN, Ta, Ti, W, WN, Al2O3, and TaO and said second resistive material is selected from the group including TaN, TiN, SiCr, WN and W.

[Claim 16] An integrated circuit according to claim 14, in which said first thickness is less than 20% of said second thickness.

[Claim 17] An integrated circuit according to claim 14, further comprising a second resistor of a second resistor type comprising a single layer of said first resistive material.

[Claim 18] An integrated circuit according to claim 14, further comprising a resistor of a third resistor type comprising a single layer of said second resistive material.

[Claim 19] An integrated circuit according to claim 16, further comprising a resistor of a third resistor type comprising a single layer of said second resistive material, whereby said integrated circuit includes a bilayer resistor and two types of single layer resistor.

[Claim 20] An integrated circuit according to claim 16, in which said first resistive material is selected from the group including TiN, Ta, Ti, W, WN, Al2O3, and TaO and said second resistive material is selected from the group including TaN, TiN, SiCr, WN and W.